

## **HBW-325 T5**

INDUSTRIAL RANGE **Powered by BAUDOUIN** 



SERVICE		PRP	ESP
POWER	kVA	324	355
POWER	kW	259	284
RATED SPEED	r.p.m.	1.	500
MAIN VOLTAGE	V	400	/230
AVAILABLE VOLTAGES	V	230 V (t)	· 380/220
RATED AT POWER FACTOR	Cos Phi	0	,8



#### INDUSTRIAL RANGE

HIMOINSA Company with quality certification ISO 9001

HIMOINSA gensets are compliant with EC mark which includes the following

- 2006/42/CE Machinery safety.
   2014/30/UE Electromagnetic compatibility.
   2014/30/UE electrical equipment designed for use within certain voltage limits
   2000/14/EC Sound Power level. Noise emissions outdoor equipment. (amended by
- FN 12100, FN 13857, FN 60204

Ambient conditions of reference according to ISO 8528-1:2018 normative: 1000 mbar, 25°C, 30% relative humidity.

Prime Power (PRP):
According to ISO 8528-1:2018, Prime power is the maximum power which a generating set is capable of delivering continuously whilst supplying a variable electrical load when operated for an unlimited number of hours per year under the agreed operating conditions with the maintenance intervals and procedures being carried out as prescribed by the manufacturer. The permissible average power output (Ppp) over 24 h of operation shall not exceed 70 % of the PRP.

Emergency Standby Power (ESP):
According to ISO 8528-1:2018, Emergency standby power is the maximum power available during a variable electrical power sequence, under the stated operating conditions, for which a generating set is capable of delivering in the event of a utility power outage or under test conditions for up to 200 h of operation per year with the maintenance intervals and procedures being carried out as prescribed by the manufacturers. The permissible average power output over 24 h of operation shall not exceed 70 % of the ESP

Continuous Power (COP): According to Standard ISO 8528-1:2018, this is the maximum power available for continuous loads for unlimited running hours a year between the maintenance times recommended by the manufacturer under the environmental conditions established by the same.

"Class G2" performance according to the load impact test according to ISO 8528-5:2018

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#### MOBILE





WATER-COOLED



THREE PHASE



50 HZ



DIESEL

Himoinsa has the right to modify any feature without prior notice.

Weights and dimensions based on standard products. Illustrations may include optional equipment.

Technical data described in this catalogue correspond to the available information at the moment of printing.

The illustrations and images are indicative and may not coincide in their entirety with the product.

Industrial design under patent.









## Engine Specifications | 1.500 r.p.m.

Rated Engine Output (PRP)	kW	277,6
Rated Engine Output (ESP)	kW	306,6
Manufacturer		BAUDOUIN
Model		6M16G350.5
Engine Type		4-stroke diesel
Injection Type		Direct
Aspiration Type		Turbocharged and after-cooled
Number of cylinders and arrangement		6-L
Bore and Stroke	mm	126 x 130
Displacement	L	9,726
Cooling System		Liquid (water + 50% glycol)
Lube Oil Specifications		API CF4, SAE 15W40
Compression Ratio		17:1

Lube oil consumption with full load		0,2 % of fuel consumption
Total oil capacity including tubes, filters	L	30
Total coolant capacity	L	50
Governor	Type	Electrical
Air Filter	Type	Dry
Inner diameter exhaust pipe	mm	100



- Diesel engine
- 4-stroke cycle
- Water-cooled
- 24V electrical system
- Water separator filter (no visible level)
- Dry air filter
- Radiator with pusher fan
- HTW sender
- LOP sender
- Electronic governor

- Hot parts protection
- Moving parts protection
- Radiator water level sensor (Opcional).



## Generator Specifications | STAMFORD

Manufacturer		STAMFORD
Model		S4L1D.E41
Poles	No.	4
Connection type (standard)		Star-series
Mounting type		S-1 14"
Insulation	Class	H class

Enclosure (according IEC-34-5)	IP23
Exciter system	Self-excited, brushless
Voltage regulator	A.V.R. (Electronic)
Bracket type	Single bearing
Coupling system	Flexible disc
Coating type	Standard (Vacuum impregnation)



- Self-excited and self-regulated
- 4 poles
- AVR governor
- IP23 protection
- H class insulation







#### **WEIGHT AND DIMENSIONS**

		Standard Version
Length (L)	mm	4892
Height (H)	mm	2673
Width (W)	mm	2050
Maximum shipping volume	m³	26,81
Weight with liquids in radiator and sump	Kg	4426
Fuel tank capacity	L	449
Autonomy (70% ESP)	Hours	8
Autonomy (100% ESP)	Hours	6
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Steel tank

#### **SOUND PRESSURE**

#### **APPLICATION DATA**

#### **EXHAUST SYSTEM**

Maximum exhaust temperature	°C	550
Exhaust Gas Flow	m³/min	58,2
Maximum allowed back pressure	mbar	110
Exhaust Flange Size (external diameter)	mm	140

#### **NECESSARY AMOUNT OF AIR**

Intake air flow	m³/h	0,35
Cooling Air Flow	m³/s	7,5
Alternator fan air flow	m³/s	0,8

#### **FUEL CONSUMPTION**

Fuel Consumption ESP	l/h	78,75	
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#### **FUEL SYSTEM**

Fuel Oil Specifications		Diesel
Maximum power suction pump	mm Hg	375
Maximum return feed pump	mm Hg	375
Fuel Tank	L	449

#### STARTING SYSTEM

Starting power	kW	8,5
Starting power	CV	11,56
Recommended battery	Ah	44 x 2
Auxiliary Voltage	Vdc	24



Soundproofed version





- Steel chassis
- Anti-vibration shock absorbers
- Fuel tank
- Fuel level gauge
- External emergency stop switch
- Bodywork made from high quality steel plate
- High mechanical strength

- Low noise emissions level
- Soundproofing provided by high-density volcanic rock wool
- Epoxy polyester powder coating
- Full access for maintenance (water, oil and filters, no need to remove the canopy)
- Reinforced lifting hooks for crane hoisting
- Watertight chassis (acts as a double barrier against liquid retention)
- Fuel tank drain plug

- Chassis drain plug
- Chassis ready for future mobile kit installation
- Oil sump extraction kit
- Versatility to assemble a high capacity chassis with a metallic fuel tank
- IP Protection according to ISO 8528-13:2016
- 3 way valve for external fuel supply (available in 1/2" and 3/8" fittings) (Opcional).
- Fuel transfer pump (Opcional).





# FEATURES OF THE CONTROL UNITS

		CEM 7	CEA 7	CEC 7	CEM7 + CEC7
Generator Readings	Voltage between phases	•	•	•	•
	Voltage between neutral and phase	•	•	•	•
	Current intensities	•	•	•	•
	Frequency	•	•	•	•
	Apparent power (Kva)	•	•	•	•
	Active power (Kw)	•	•	•	•
	Reactive power (kVAr)	•	•	•	•
	Power factor	•	•	•	•
	Voltage between phases		•	•	•
	Voltage between phases and neutral		•	•	•
	Current intensities		•	•	•
Readings	Frequency		•	•	•
	Apparent power		•		
3eac	Active power		•		
Mains	Reactive power		•		
	Power factor		•		
	Coolant temperature	•	•		•
Readings	Oil pressure	•	•		•
	Fuel level (%)	•	•		•
	Battery voltage	•	•		•
är	R.P.M.	•	•		•
Engin	Battery charge alternator voltage	•	•		•
	High water temperature	•	•		•
	High water temperature by sensor	•	•		•
	Low water temperature by sensor	•	•		•
	Low oil pressure	•	•		•
	Low oil pressure by sensor	•	•		•
	Low water level	•	•		•
	Unexpected shutdown	•	•		•
	Fuel storage	•	•		•
	Fuel storage by sensor	•	•		•
	Stop failure	•	•		•
	Battery voltage failure	•	•		•
Engine Protections	Battery charge alternator failure	•	•		•
	Overspeed	•	•		•
	Underspeed	•	•		•
	Start failure	•	•		•
Ē	Emergency stop	•	•	•	•

Standard

Optional







		CEM 7	CEA 7	CEC 7	CEM7 + CEC7
	High frequency	CEM 7	CEA 7		CEM7 + CEC7
	High frequency	•	•	•	•
	Low frequency	•		•	•
	High voltage		•	•	•
8	Low voltage	•	•	•	•
ctio	Short-circuit	•	•		•
rote	Asymmetry between phases	•	•	•	•
בֿ ב	Incorrect phase sequence	•	•	•	•
natc	Inverse power	•	•		•
te	Overload	•	•		•
₹	Genset signal drop	•	•	•	•
	Total hour counter	•	•	•	•
	Partial hour counter	•	•	•	•
	Kilowatt meter	•	•	•	•
ters	Starts valid counters	•	•	•	•
200	Starts failure counters	•	•	•	•
ပိ —	Maintenance	•	•	•	•
	RS232	0	<b>0</b>	0	0
	RS485	0	0	0	0
	Modbus IP	0	0	0	0
	Modbus	0	0	0	0
	CCLAN	0	0		0
	Software for PC	0	0	0	0
SC	Analogue modem	0	0	0	0
cati	GSM/GPRS modem	0	0	0	0
ב <u></u>	Remote screen	0	0		0
Ē	Tele signal	<b>(8 + 4)</b>	① (8 + 4)		<b>()</b> (8 + 4)
ů —	J1939	<b>(100)</b>	<b>(100)</b>	(100)	<b>(100)</b>
	Alarm history	• (100)	• (100)	• (100)	• (100)
	External start	•	•	•	•
	Start inhibition	•	•	•	•
	Mains failure start		•	•	•
	Start under normative EJP	•	•		•
	Pre-heating engine control	•	•		•
	Genset contactor activation	•	•	•	•
	Mains & Genset contactor activation		•	•	•
	Fuel transfer control	•	•		•
	Engine temperature control	•	•		•
	Manual override	•	•		•
	Programmable alarms	•	•		•
res	Genset start function in test mode	•	•	•	•
aatri	Programmable outputs	•	•		•
<u> </u>	Multilingual	•	•	•	•
	GPS Positioning	0	0		0
Suo	Synchronisation	0	0		0
i i	Mains synchronization	0	0		0
<u> </u>	Second Zero elimination	0	0		0
ecia	RAM7	0	0		0
Š	Remote screen	0	0		0









## CONTROL **PANELS**



#### **M5**

Digital manual Auto-Start control panel and thermal magnetic protection (depending on current and voltage) and differential with CEM7.

Digital control unit CEM7



#### AS5

Automatic panel WITHOUT transfer switch and WITHOUT mains control with CEM7 unit. (\*) AS5 as optional with CEA7 unit. Automatic panel without transfer switch and WITH mains control.





#### CC2

Himoinsa Switching cabinet WITH display.

Digital control unit CEC7



## AS5 + CC2

Automatic panel WITH transfer switch and with mains control. The display will be on the genset and on the cabinet.

Digital control unit CEM7+CEC7



#### AC5

Automatic mains failure control panel. Wall-mounted cabinet WITH transfer switch and thermal magnetic protection (depending on current and voltage).

Digital control unit CEA7



- Electric control and power panel with measurements devices and control unit (according to necessity and configuration)
- Adjustable earth leakage protection (time & sensitivity) standard in M5 and AS5, with thermal magnetic protection
- Battery charger (standard on gensets with automatic control panels)
- Heating resistor (standard on sets with automatic control panels)
- Battery charger alternator with ground connection
- Starter battery/ies installed (cables and bracket included)

### Electrical system

- Ground connection electrical installation with connection ready for ground spike (not supplied)
- Battery Switch (Opcional).

